

Date: Wednesday, 1/24/2007 4:34:05 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING CHANNEL
Job Number : 30406	
Estimate Number : 10607	
P.O. Number : <u>N/A</u>	Part Number : D2588
This Issue : 1/24/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2588 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 29026	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 2/15/2007
Checked & Approved By : <u>[Signature]</u>	Qty: <u>102</u> Um: Each
Comment : Est. C 00.11.15 Added inspection level 5 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S13GA	304/316 .090" Sheet
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Comment: Qty.: 0.0242 sf(s)/Unit Total: 2.4150 sf(s)

304/316 .090" Sheet

Batch: M103037

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2588

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

SAD 07/01/27

PC

dm 07/02/09

102

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/01/27

102

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SAD 07/01/27

102

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D2588

SB 07/02/13

102

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/24/2007 4:34:05 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 30406

Part Number: D2588

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-02-14 (102) QSP 019

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/2/14 (102)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(102) 07/2/14

Job Completion



07-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

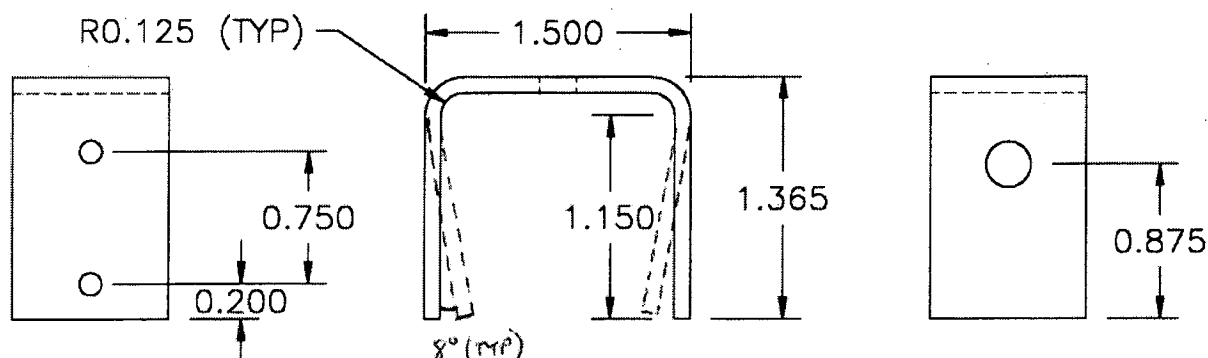
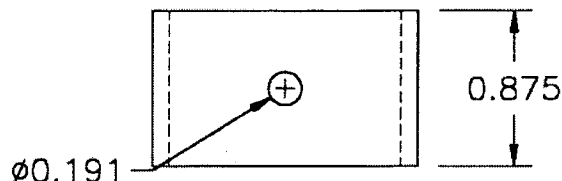
NOTE: Date & initial all entries

DART



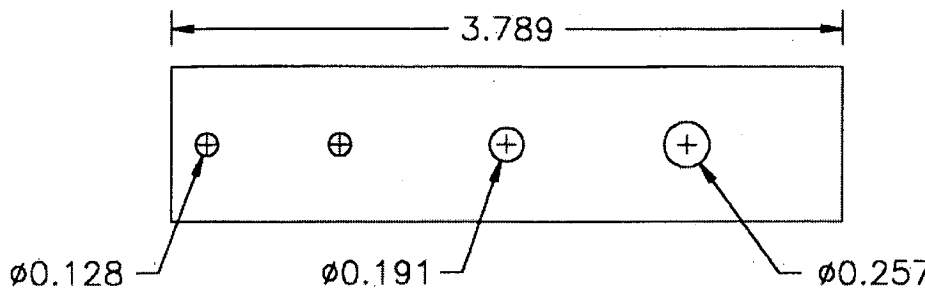
DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED my	APPROVED BW	DRAWING NO. D2588	REV. B SHEET 1 OF 1
DATE 96:08:15		TITLE MOUNTING CHANNEL	SCALE 1:1
B	97:05:07	ADJUSTED CHANNEL WIDTH	

RELEASED
97/05/07 DS



NOTE: IT IS ACCEPTABLE TO BEND
THESE TABS IN BY UP TO 8° PER DT8527

00.09.29
RF



MATERIAL: 304/316 SS, 13 GAUGE (0.090)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30406

